



R507a I.S. Interface Module
User Manual

R507a I.S. Interface Module

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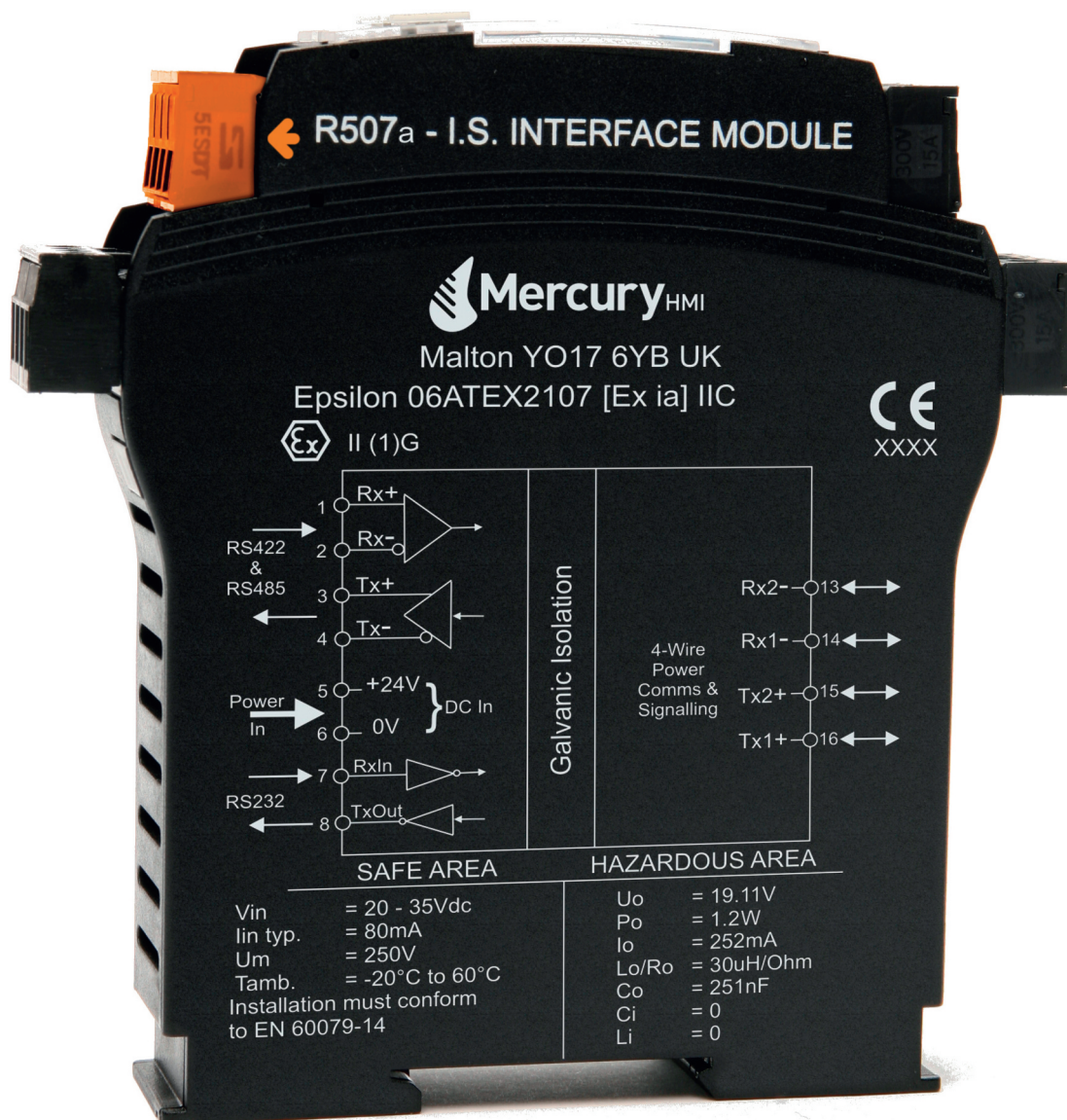
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Background

The R507a is an interface module providing power and data to Intrinsically Safe (I.S.) equipment located in a Zone 0 Hazardous Area, and providing galvanic isolation between the Safe Area and the I.S. Hazard Area connection.

In the Safe Area, the communication ports provide both RS-232 for point-to-point communications or RS-422/485 with tri-state control for point-to-point or multi-drop systems. Power and data are transmitted over distances up to 1 km in the Hazardous Area.

The R507a interface module is a critical safety component and should be installed by a competent person in accordance with EN 60079-14.

R507 vs R507a

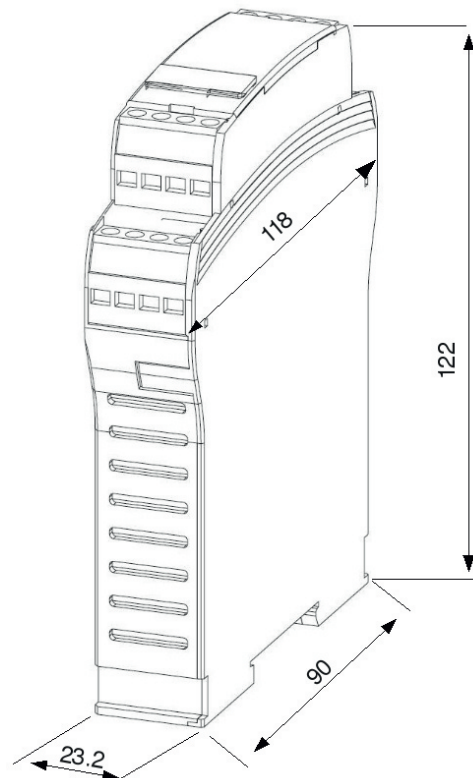
The old R507 and R507a models are identical apart from their I.S. Input / Output parameters. The relevant specifications are detailed at the end of this manual.

The R507a is designed to drive Mercury 2+ Operator Terminals and the Sentry Card Reader.

The R507a is **NOT** compatible with the old Mercury 2 and Mercury 2e products. For these, R507 (non-'a') product must be used.

Size

The overall size, including the demountable connectors, but excluding the wiring, is 118mm by 122mm by 23.2mm, maximum.



Mounting

Rail Type

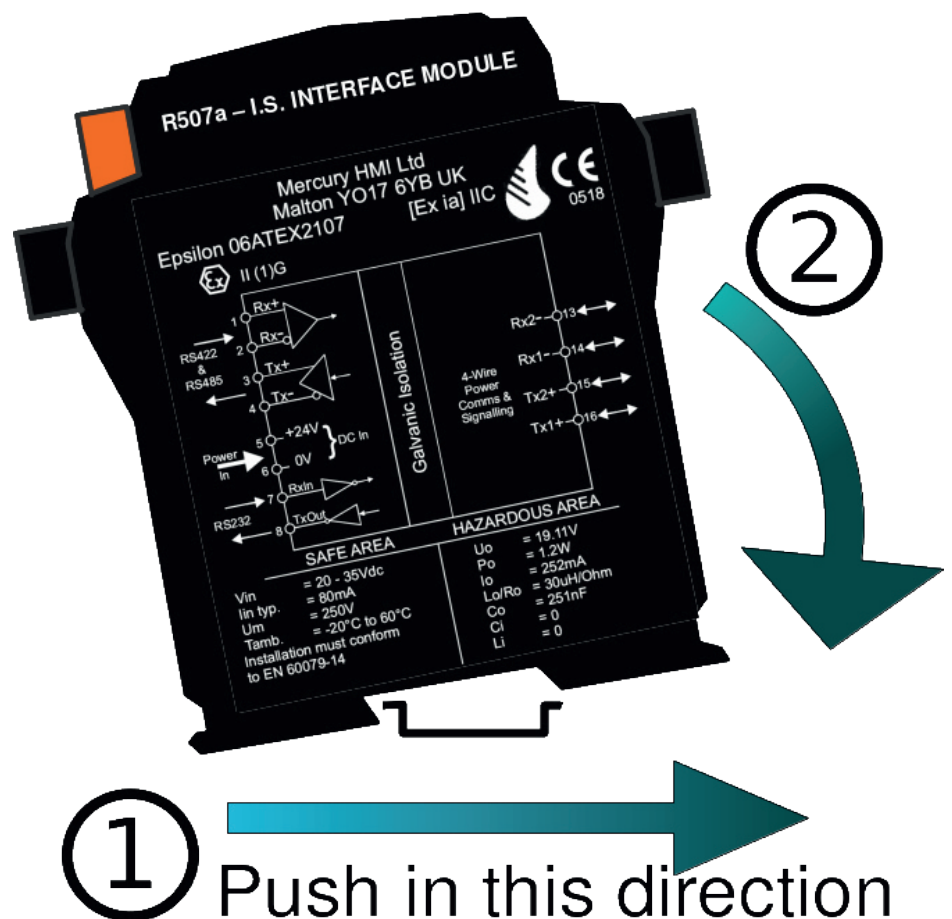
The R507a I.S. Interface Module is designed to be mounted on standard 35mm symmetrical top-hat rail to EN50022 (formerly DIN Standard 46277).

The R507a is rated to IP54 and is intended to be mounted in a control panel, a cubicle or rail-mounted enclosure.

Mounting

To mount the R507a, tilt the module as shown, engage the lower portion on to the top-hat rail and while applying light pressure, lower the R507a until it is horizontal.

Release the lateral pressure and the R507a should now be secured to the rail. Repeat this process for all subsequent R507a modules.



Removing

To remove the R507a from the top-hat rail, apply gentle lateral pressure in the direction indicated by arrow No.1, and tilt the far end upward. The unit will then come away from the rail.

Connections

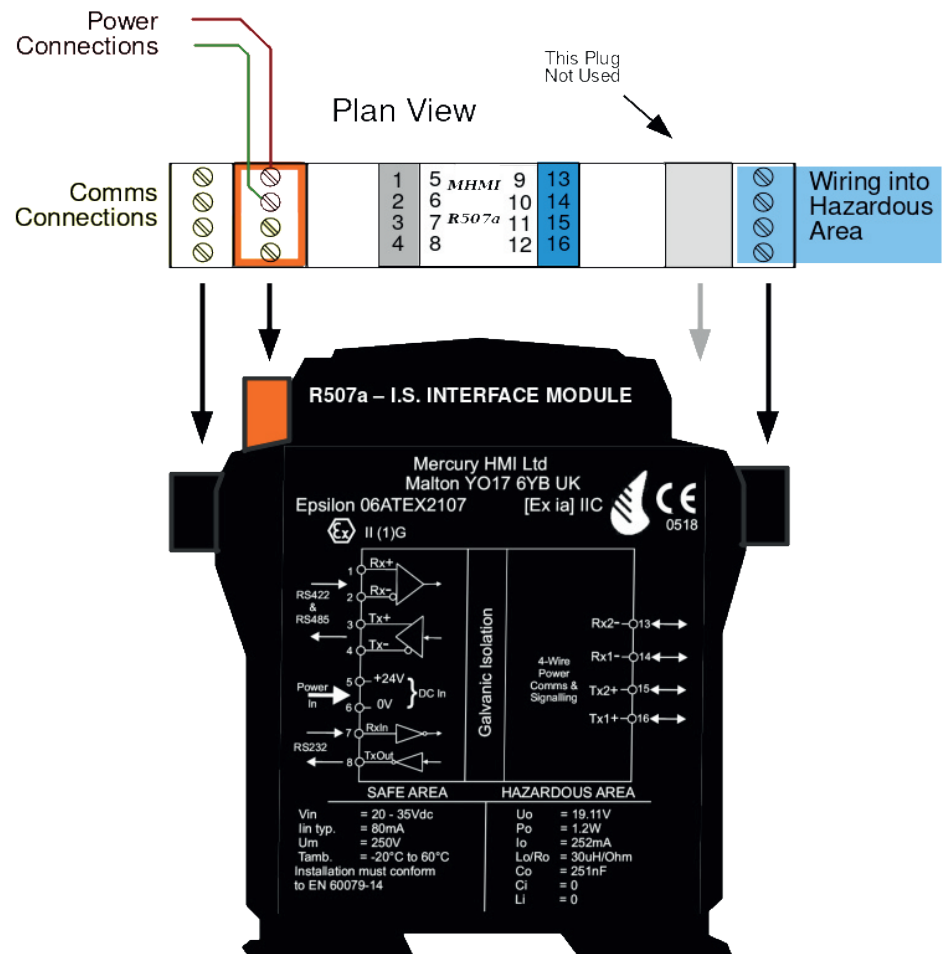
Segregation

The R507a I.S. Interface Module is designed so that all the Safe Area connections are on one side, the left-hand side in the illustration below, and the Intrinsically Safe wiring to the Hazardous Area is connected on the right-hand side of the module. This makes the layout and cable segregation simple.

The Safe Area wiring is made to terminals 1 to 8 and the hazardous area wiring is made to terminals 13 to 16. Terminals 9 to 12 are not used and are not connected within the R507a module.

WARNING

Care must be taken to ensure that the plug (orange plug supplied with later modules) carrying the 24V power, intended for the upper terminals on the Safe Area (5 to 8) is not plugged into the lower Safe Area terminals 1 to 4, which are used for the RS-422 communication. The R507a can be damaged if 24V power is applied to the RS-422 communications ports.



Intrinsically Safe Connections

The R507a I.S. Interface Module provides a voltage and current limited power source for the equipment mounted in potentially Hazardous Areas while also providing bi-directional communications and multi-drop control using a quad core or two twisted pairs of a cable.

The R507a is designed to drive Mercury 2+ Operator Terminals and the Sentry Card Reader.

NOTE: the old Mercury 2 and Mercury 2e are **NOT** compatible with the R507a. The previous R507 (non-'a') product must be used.

WARNING

Power must be disconnected before connecting or inspecting the I.S. Interface Module.

No Intrinsically Safe earth is required as the unit is galvanically isolated.

Cable Safety Description

The inter-connection cable between the Safe Area I.S. Interface Module and the Hazard Area equipment requires four cores, which may be either two twisted pairs or a quad. Where a quad is used, diagonally opposite cores should be paired to reduce any communications cross-talk. Each pair is restricted to the following maximum parameters:

Loop Resistance	40Ω
Capacitance	125nF max
Lo/Ro Ratio	30μH/Ω (R507A) 33μH/Ω (R507)

For example, a 1 Square millimeter quad cable has approximately the following parameters:

Resistance	38Ω/km (loop)
Capacitance	55nF/km
Lo/Ro Ratio	12.5μH/Ω
Inductance	0.48mH/km

For a cable length of 1km, this would satisfy safety and operating requirements.

I.S. Wiring

The 4 core Intrinsically Safe wiring can be extended from the Safe Area, where the R507a is mounted up to 1km into the Hazardous Area to any of the Mercury 2+ Operator Terminals or the Sentry Card Reader. The wiring schedules are shown below:

Mercury 2+ Wiring

R507a Pin No & Name			Mercury Pin Name & No	
Pin 13	Rx2-	====>	RX2-	J5 Pin 4
Pin 14	Rx1-	====>	RX1-	J5 Pin 3
Pin 15	Tx2+	<=====	TX2+	J5 Pin 2
Pin 16	Tx1+	<=====	TX1+	J5 Pin 1

Sentry Wiring

R507a Pin No & Name			Sentry Pin Name & No	
Pin 13	Rx2-	====>	A-	J5 Pin 4
Pin 14	Rx1-	====>	B-	J5 Pin 3
Pin 15	Tx2+	<=====	B+	J5 Pin 2
Pin 16	Tx1+	<=====	A+	J5 Pin 1

Mercury HMI Ltd recommend that no power is supplied to the R507a I.S. Interface Module while Hazardous Area wiring is being terminated at either the R507a or the Mercury / Sentry in the field.

WARNING

The R507a I.S. Interface Module is a critical safety component and should be installed by a competent person in accordance with EN60079-14.

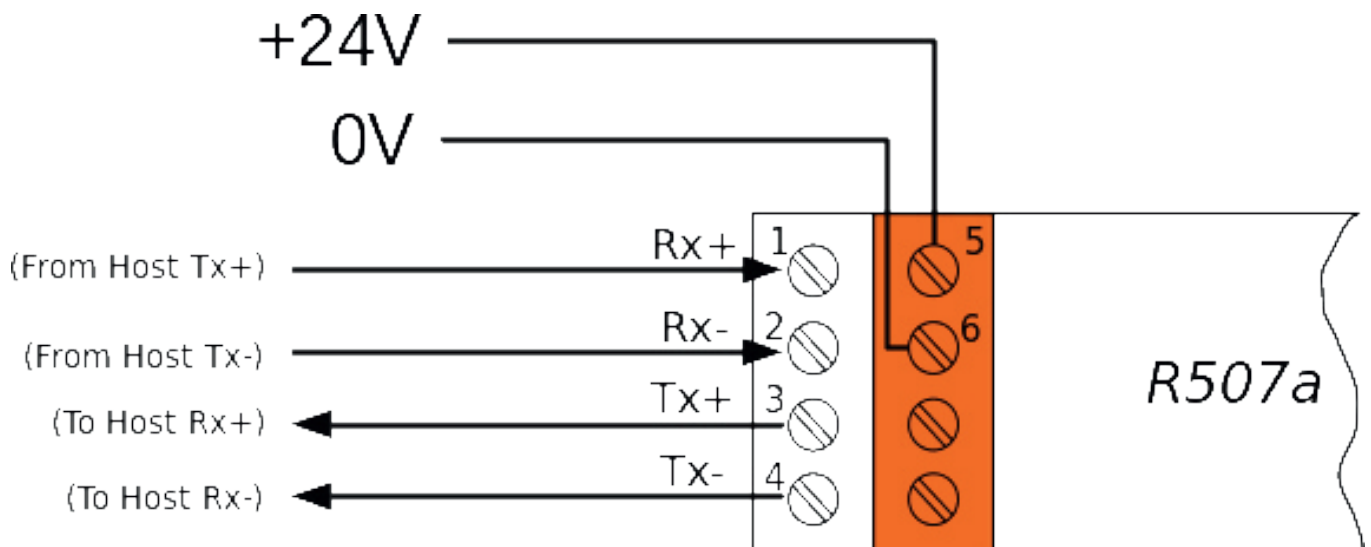
Safe Area Wiring

The R507a I.S. Interface Module requires a nominal 24V supply of two watts. The voltage can be in the range of 20 to 32 Volts, but it should be a smoothed and regulated supply with low ripple.

Power	Power Name		R507a Pin Name & No	
	24V Supply	====>	+24V In	5
	0V Return	====>	0V	6

Comms The R507a is designed to work with several physical serial communications standards. These are RS-232 for simple point to point communications, point to point RS-422, multidrop RS-422 (also known as four wire RS-485) and two wire RS-485.

RS-422 Or 4 wire RS-485	Host Signal Name		R507a Pin Name & No	
	RS-422 Host Tx+	====>	Rx+	1
	RS-422 Host Tx-	====>	Rx-	2
	RS-422 Host Rx+	<=====	Tx+	3
	RS-422 Host Rx-	<=====	Tx-	4



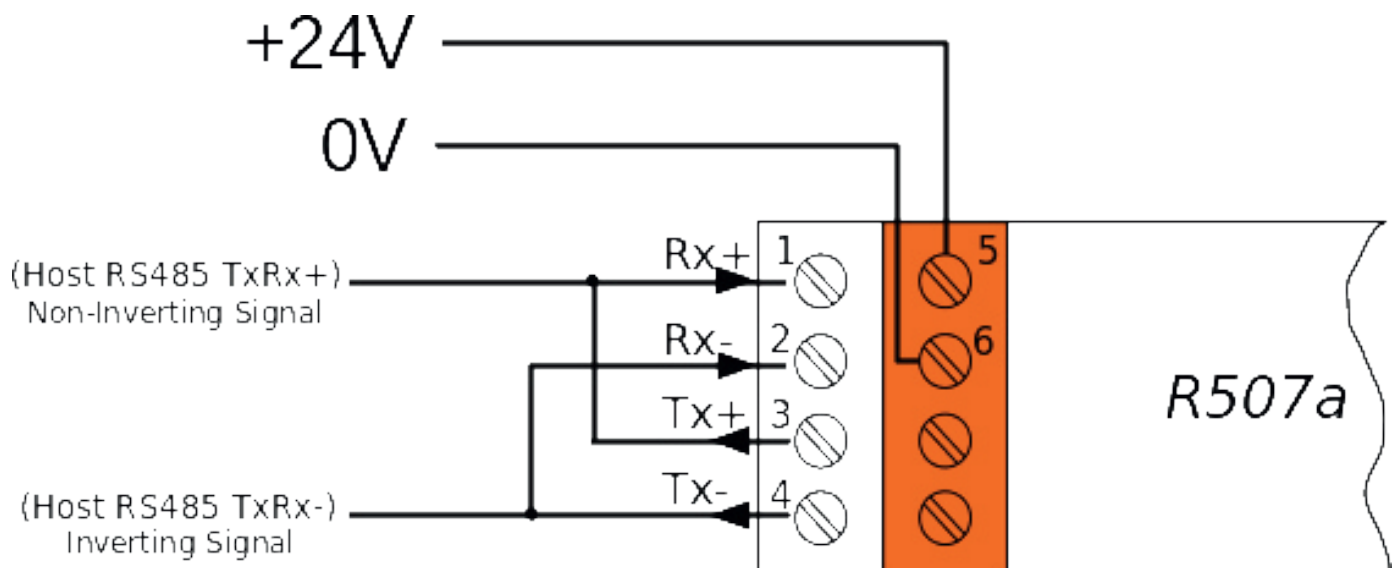
RS-485 Wiring

It must be remembered that since two wire RS-485 is a half-duplex transmission medium, you cannot use point to point mode in conjunction with RS-485, since the transmit to and reception from the Mercury 2+ or Sentry are completely asynchronous events.

As RS-485 can only transmit information in one direction at a time, unlike RS-232, RS-422 and four wire RS-485 (also known as multidrop RS-422) which are full-duplex transmission media, it requires that a protocol to control the flow of information and to enable the transmitters and receivers to be disabled and enabled as required. RS-485 is more of a communications bus than a simple point to point connection.

If you are not familiar with two wire RS-485 and the difficulties of debugging RS-485 communications, we recommend the use of a full-duplex connection.

Host Signal Name		R507a Pin Name & No
RS-485 Host TxRx+	<====>	Tx+ & Rx+ 1 & 3
RS-485 Host TxRx-	<====>	Tx- & Rx- 2 & 4

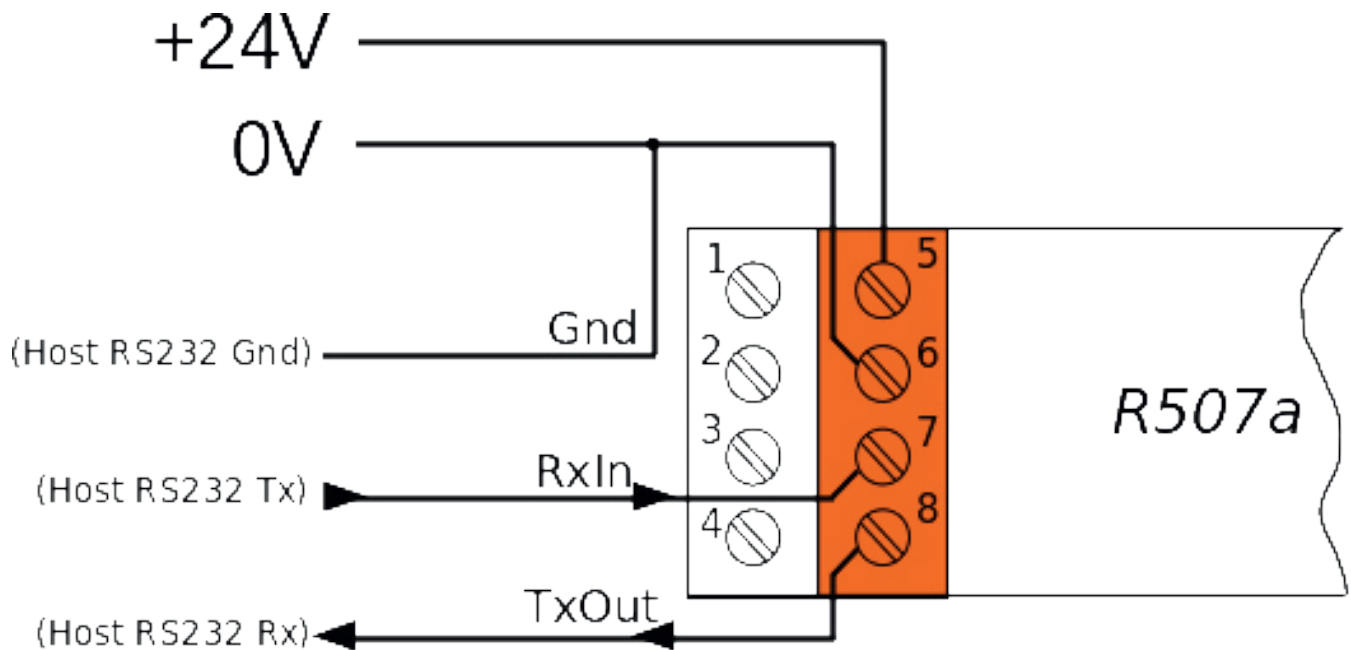


RS-232 Wiring

RS-232 is a very reliable communications medium over short distances. When utilised up to 25 Metres and 115,200 baud, no problems should be experienced as long as cables are segregated carefully, and care is taken to eliminate noise from the 0V terminal.

The PC 9 way (DE-9) pin number is shown in brackets

Host Signal Name		R507a Pin Name & No
RS-232 TxD (3)	====>	RxIn 7
RS-232 RxD (2)	<=====	TxOut 8
RS-232 Gnd (5)	<====>	GND 6

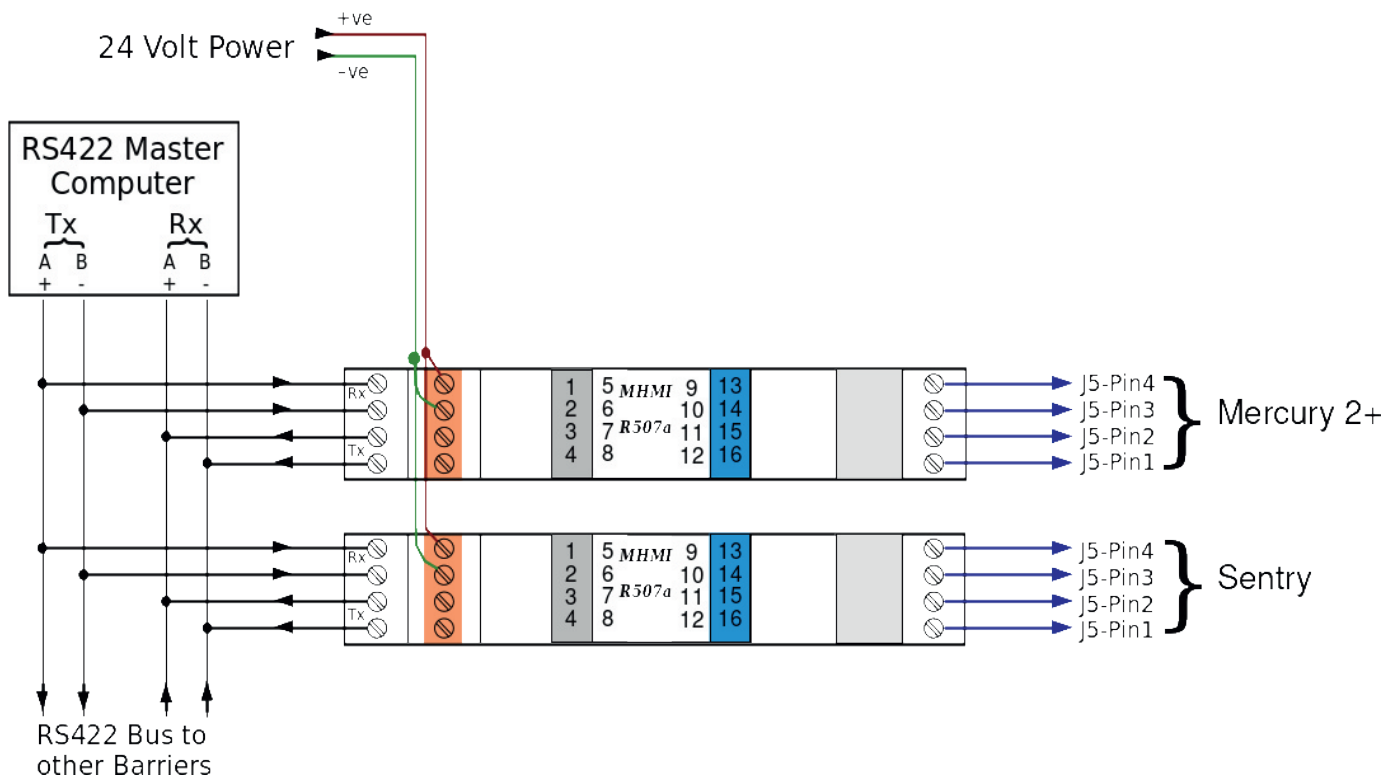


Multidrop Wiring

When a number of Mercury Terminals or Sentry Card Readers need to be connected to a single port on a host PC, a DCS or other control system, the multi-drop facility can be used.

Multi-drop RS-422 (four wire RS-485) or two wire RS-485 should be selected as the communications protocol.

Each piece of hazardous area equipment needs its own R507a module in the Safe Area, and the R507a units should be connected to the same host port. Each Sentry or Mercury Terminal will need to be configured to have a unique address.



Specification

Part Number	R507a I.S. Interface Module R507 I.S. Interface Module	Part Number 8185070A Part Number 8185070	
Certification	EPSILON 06ATEX2107		
Physical Data	Overall Dimensions		
	Height	122mm	
	Width	118 mm, including connectors	
	Depth	23.2 mm	
	Weight	160 grams, including connectors	
	Material	Plastic	
	Colour	Black	
Connections	I.S. Terminals	20V, 100 Ω nominal, galvanically isolated	
	IS Cabling	See page 7	
	Mounting	35mm transverse rail EN50022	
	Power	20-35V d.c. 2W maximum. Nominal 80mA at 24V	
	I.S. Earth	Not required	
	Isolation	2 galvanically isolated ports	
	Communications	RS-232, RS-422 and RS-485	
Environmental Conditions	Operating Temperature	-20 to +60 $^{\circ}$ C	
	Storage	-40 to +70 $^{\circ}$ C	
	Humidity	95% non-condensing	
	Protection	IP 54	
	Location	Safe Area	
Input/Output Parameters		R507	R507a
	U _o	19.11W	19.11V
	P _o	1.07W	1.20W
	I _o	225mA	252mA
	L _o /R _o	33 μ H/ Ω	30 μ H/ Ω
	C _o	251nF	251nF
	C _i	0	0
	L _i	0	0

Pin Description

Safe Area Differential Comms

Pin No.	Name	Description
Pin 1	RS-422 Rx+	Input to the active high differential receiver
Pin 2	RS-422 Rx-	Input to the active low differential receiver
Pin 3	RS-422 Tx+	Input to the active high differential transmitter
Pin 4	RS-422 Tx-	Input to the active low differential transmitter

Power & RS-232 Comms

Pin 5	+24V	Positive power input terminal
Pin 6	0V	The 0 Volt power return and RS-232 Common
Pin 7	RxIn	RS-232 Receiver input
Pin 8	TxOut	RS-232 Transmitter output

Not Used

Pin 9	Not Used	No internal connection
Pin 10	Not Used	No internal connection
Pin 11	Not Used	No internal connection
Pin 12	Not Used	No internal connection

Hazardous Area Wiring

Pin 13	Rx2-	MHMI I.S. Power & Comms
Pin 14	Rx1-	MHMI I.S. Power & Comms
Pin 15	Tx2+	MHMI I.S. Power & Comms
Pin 16	Tx1+	MHMI I.S. Power & Comms